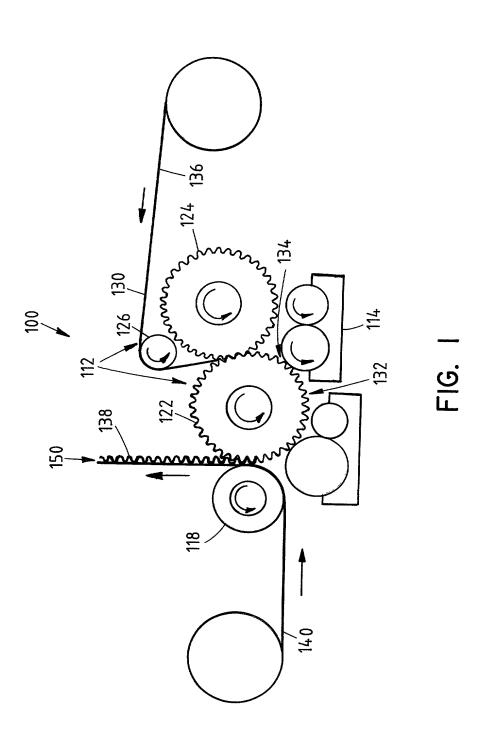
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APPARATUS AND METHOD FOR
MANUFACTURING CORRUGATED BOARDS
FIG. 1 Filed: September 21, 2001

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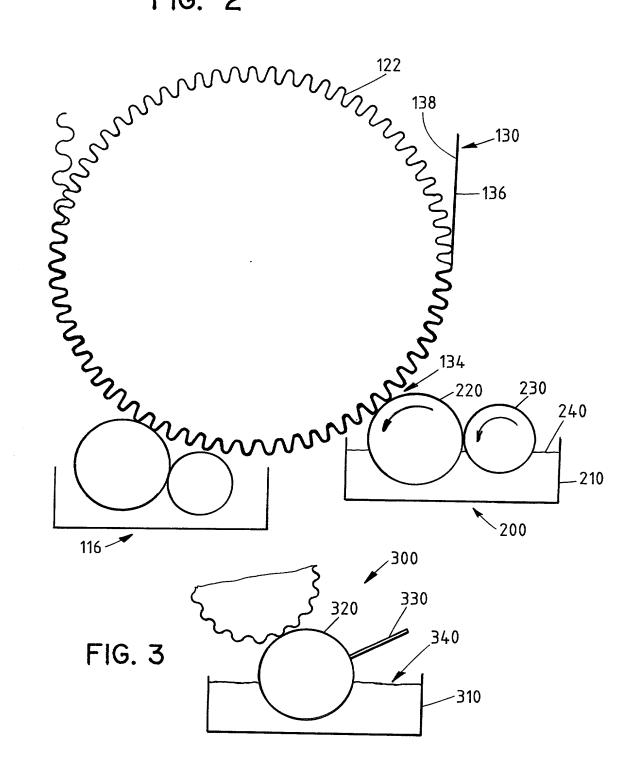
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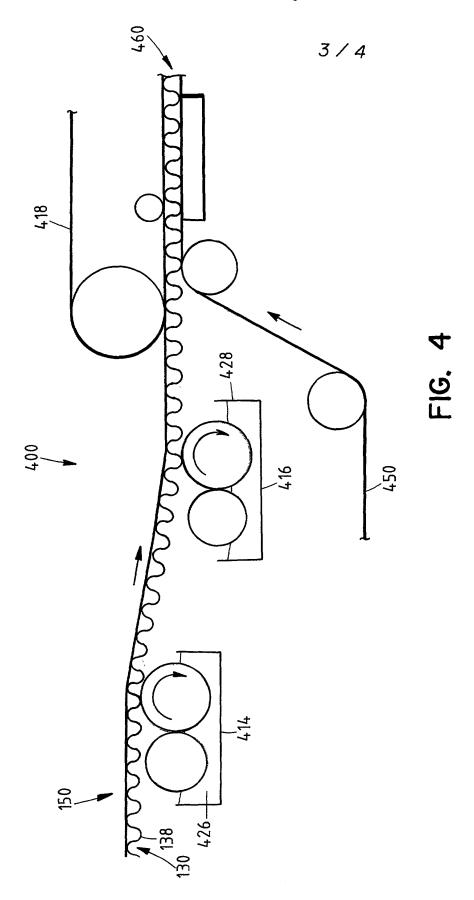
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FIG. 2



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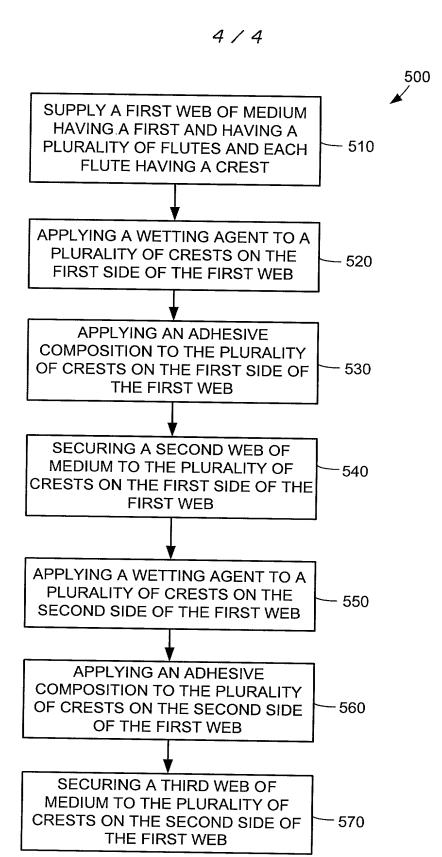


FIG. 5